

FlexiPro Series

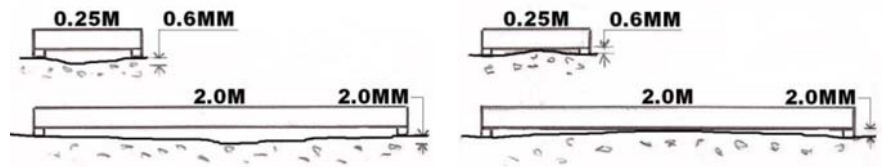
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LAYING INSTRUCTION

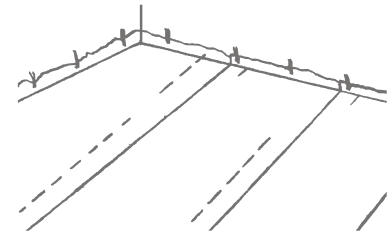
1. Subfloor preparation

The subfloor must be levelled to a maximum deviation of $\pm 2\text{mm}$ on a 2 metre straight-edge. The surface must be smooth; cavities and other roughnesses must be within $\pm 0.6\text{mm}$ on a 0.25 metre straight-edge.



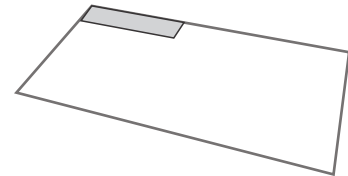
2. Moisture barrier

On concrete floors, a moisture barrier of 0.2mm PE foil (with taped 200mm overlay) is laid out and folded up the walls to the upper edge of the later installed skirting.



3. Laying the first floorboard

Position the first FlexiPro board, with its tongue facing into the room. Use wedges to maintain a 10mm expansion gap against the wall.

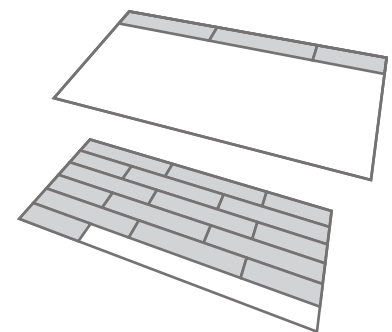


4. Stagger the joints of each board

Apply glue to the board's grooved edge, tighten the joints as you proceed, by hitting a knocking block against the boards.

Wipe away any excess glue that seeps out between joints after the boards are tightened.

Continue adding rows, and stagger the boards in the normal way.



5. Reinforcements for doorways

In doorways the sprung floors are made un-elastic, by adding solid packing materials underneath the floor board, such as small chip block or rubbery glue.